

TABELA SKOKÓW GWINTÓW METRYCZNYCH ORAZ CALOWYCH /wg ISO/

| Gwinty Metryczne | zwykłe | drobnozwojne | | | długość gwintu | | | wymiar „pod klucz ” dla łbów śrub | Gwinty calowe | | | | | | | |
|---------------------|--------|--------------|------|------|----------------------------|------|------|---|---------------|-----------------|----------------|-----|-----|-----|-----|-----------|
| | | | | | śrub PN/M- 82101 DIN931 | | | | UNC UNF | wym.w calach | przel.w mm. | UNC | UNF | BSW | BSF | R,G Rp |
| | | | | | <125 | <200 | >200 | | | | | | | | | |
| 1 | 0,25 | 0,2 | | | | | | 0 | | 1,524 | | 80 | | | | |
| 1,2 | 0,25 | 0,2 | | | | | | 1 | | 1,584 | 64 | 72 | | | | |
| 1,4 | 0,3 | 0,2 | | | | | | 2 | | 2,184 | 56 | 64 | | | | |
| 1,6 | 0,35 | 0,2 | | | 9 | | 3,2 | 3 | | 2,515 | 48 | 56 | | | | |
| 1,8 | 0,35 | 0,2 | | | | | | 4 | | 2,845 | 40 | 48 | | | | |
| 2 | 0,4 | 0,25 | | | 10 | | 4 | 5 | | 3,175 | 40 | 44 | | | | |
| 2,2 | 0,45 | 0,25 | | | | | | 6 | | 3,505 | 32 | 40 | | | | |
| 2,5 | 0,45 | 0,35 | | | 11 | | 5 | 8 | | 4,166 | 32 | 36 | | | | |
| 3 | 0,5 | 0,35 | | | 12 | | 5,5 | 10 | | 4,826 | 24 | 32 | | | | |
| 3,5 | 0,6 | 0,35 | | | | | | 12 | | 5,486 | 24 | 28 | | | | |
| 4 | 0,7 | 0,5 | | | 14 | | 7 | | 1/8 | 3,175 | 40 | 44 | 40 | | 28 | |
| 5 | 0,8 | 0,5 | | | 16 | | 8 | | 5/32 | 3,969 | 32 | 36 | 32 | | | |
| 6 | 1 | 0,75 | 0,5 | | 18 | | 10 | | 3/16 | 4,763 | 24 | 32 | 24 | 32 | | |
| 8 | 1,25 | 1 | 0,75 | 0,5 | 22 | 28 | 13 | | 7/32 | 5,556 | 24 | 28 | | 28 | | |
| 10 | 1,5 | 1,25 | 1 | 0,75 | 26 | 32 | 17* | | 1/4 | 6,350 | 20 | 28 | 20 | 26 | 19 | |
| 12 | 1,75 | 1,5 | 1,25 | 1 | 30 | 36 | 19* | | 5/16 | 7,938 | 18 | 24 | 18 | 22 | | |
| 14 | 2 | 1,5 | 1,25 | 1 | 34 | 40 | 21 | | 3/8 | 9,525 | 16 | 24 | 16 | 20 | 19 | |
| 16 | 2 | 1,5 | | 1 | 38 | 44 | 57 | 24 | 7/16 | 11,113 | 14 | 20 | 14 | 18 | | |
| 18 | 2,5 | 2 | 1,5 | 1 | 42 | 48 | 61 | 27 | 1/2 | 12,700 | 13 | 20 | 12 | 16 | 14 | |
| 20 | 2,5 | 2 | 1,5 | 1 | 46 | 52 | 65 | 30 | 9/16 | 14,288 | 12 | 18 | 12 | 16 | | |
| 22 | 2,5 | 2 | 1,5 | 1 | 50 | 56 | 69 | 34 | 5/8 | 15,875 | 11 | 18 | 11 | 14 | 14 | |
| 24 | 3 | 2 | 1,5 | 1 | 54 | 60 | 73 | 36 | 3/4 | 19,050 | 10 | 16 | 10 | 12 | 14 | |
| 27 | 3 | 2 | 1,5 | 1 | 60 | 66 | 79 | 41 | 7/8 | 22,225 | 9 | 14 | 9 | 11 | 14 | |
| 30 | 3,5 | 2 | 1,5 | 1 | 66 | 72 | 85 | 46 | 1 | 25,401 | 8 | 12 | 8 | 10 | 11 | |
| 33 | 3,5 | 2 | 1,5 | | 72 | 78 | 91 | 50 | 1 1/8 | 28,575 | 7 | 12 | 7 | 9 | 11 | |
| 36 | 4 | 3 | 2 | 1,5 | 78 | 84 | 97 | 50 | 1 % | 31,750 | 7 | 12 | 7 | 9 | 11 | |
| 39 | 4 | 3 | 2 | 1,5 | | | | | 13/8 | 34,925 | 6 | 12 | 6 | 8 | 11 | |
| 42 | 4,5 | 3 | 2 | 1,5 | 90 | 96 | 109 | 65 | 1 Vi | 38,100 | 5 | 12 | 6 | 8 | 11 | |
| 45 | 4,5 | 3 | | 1,5 | 96 | 102 | 115 | 70 | 1 3/4 | 44,450 | 5 | 12 | 5 | 7 | 11 | |
| 48 | 5 | 3 | 2 | 1,5 | | 108 | 121 | 75 | 2 | 50,802 | | 12 | | 7 | 11 | |
| 52 | 5 | 3 | 2 | 1,5 | | 116 | 129 | 80 | 2 % | 57,150 | | | | | | |
| 56 | 5,5 | 4 | 3/2 | 1,5 | | 124 | 137 | 85 | 2 Vi | 63,500 | 4 | | | | | |
| 60 | 5,5 | 4 | 3/2 | 1,5 | | 132 | 145 | 90 | 2 3/4 | 69,850 | 4 | | | | | |
| 64 | 6 | 4 | 3 | 2 | | 140 | 153 | 95 | 3 | 76,200 | 4 | | | | | |
| 68 | 6 | 4 | 3 | 2 | | 148 | 161 | 100 | 4 | 101,60 | 4 | | | | | |

/ * / - dopuszcza się wykonanie śrub i nakrętek z wymiarem „ pod klucz „ S=17 ,19
zamiast odpowiednio S= 16 , 18 / PN- 85 / M- 82101 /